

Sorting Standard “Coil-Condition for not separated Hot Rolled Coils”			
OBJECT	CHARACTERISTIC	KEY	DEFECT
Identification	Label	E 1	Is missing or is wrong
Packing condition	Tying straps	V 1	Loose or torn and danger of further manipulation
	Packaging material (sheet, paper, hard-fibre strips, insert rings, etc.)	V 2	Damaged and irreparable
		V 3	Heavily contaminated, rusted, non-cleanable
Product condition	Outside or inside windings or cut sheets	P 1	More than three windings or cut sheets bent or damaged
		P 2	More than 20 mm bent or damaged
	Telescoping, misalignment, thickness variation (excluding three outer/inner windings or cut sheets)	P 3	Pickled hot-rolled strip: More than 50 mm; slit hot-rolled strip: More than 10mm; cold-rolled strip/Gravikal/Thervagal/Colofer: More than 10mm
	Edge or other side surfaces (excluding three outer/inner windings or cut sheets)	P 4	More than three windings or cut sheets damaged
	Pressure points (peripheral, coil eye, surface)	P 5	(presumably) more than three windings or cut sheets affected
	Oval coil	P 6	visible with the naked eye
	Water bearing, rusted, white rust	P 7	(presumably) more than outer/inner windings or cut sheets affected
	Contaminated (dust, abrasion caused by transport devices, etc.)	P 8	not cleanable

Notes

- 1) This sorting standard is generally valid at VOEST ALPINE STAHL LINZ. The standard applies only to 1a materials.
- 2) Non-compliance with this sorting standard must be documented on the dispatch note or on the CMR bill of lading (lorries), CIM bill of lading (railway) or on an ocean-going vessel bill of lading.
- 3) The goods are in order if no defects are ascertained or if the condition can be remedied by repair (V1,V2) or cleaning (V3, P8) or by immediate drying (P7).
- 4) This specification shall apply generally and must not be overwritten in the contract. The error keys are only applicable externally and do not apply to voestalpine Stahl in Linz. None of the described conditions may exist at the time of transfer to ILL. The materials requirements planner “roller bearings and packing” (outside day shift “foreman pickling line” is to be contacted in the event one of these defects is discovered at the time of goods transfer to ILL. In the event a (intolerable) condition leads to night-shift work, the coil is to be retrieved from ILL (electronic blocking key: RFN).

Sorting Standard for Slitting & Cut to Length Hot Rolled Strip			
OBJECT	CHARACTERISTIC	KEY	DEFECT
Identification	Label	E 1	6.1.1.1.0.1 Is missing or is wrong
Packing condition	Tying straps	V 1	Loose or torn and danger of further manipulation
	Packaging material (sheet, paper, hard-fibre strips, insert rings, etc.)	V 2	Damaged and irreparable
		V 3	Heavily contaminated, rusted, non-cleanable
Product condition	Outside or inside windings of coils or misalignment of cut edges	P 1	More than three windings or cut sheets bent or damaged
		P 2	More than 20 mm misalignment, bent or damaged
	Telescoping, misalignment, thickness variation (excluding three outer/inner windings or cut sheets)	P 3	Slitting Hot rolled strip: More than 20mm; Cut To Length Hot rolled Strip: More than 20mm;
	Cut edges or other side surfaces (excluding three outer/inner windings or cut sheets)	P 4	More than three windings or cut sheets damaged
	Pressure points (peripheral, coil eye, surface)	P 5	(presumably) more than three windings or cut sheets affected
	Oval coil	P 6	visible with the naked eye
	Water bearing, rusted, white rust	P 7	(presumably) more than outer/inner windings or cut sheets affected
	Contaminated (dust, abrasion caused by transport devices, etc.)	P 8	not cleanable

Notes

- 1) This sorting standard is generally valid at VOEST ALPINE STAHL LINZ. The standard applies only to 1a materials.
- 2) Non-compliance with this sorting standard must be documented on the dispatch note or on the CMR bill of lading (lorries), CIM bill of lading (railway) or on an ocean-going vessel bill of lading.
- 3) The goods are in order if no defects are ascertained or if the condition can be remedied by repair (V1,V2) or cleaning (V3, P8) or by immediate drying (P7).

Sorting Standard "Coil Condition Cold Rolled Steel Strip coated or uncoated"		
OBJECT	CHARACTERISTIC	DEFECT
Identification	Label	missing or different to delivery note
Packing condition	Tying straps	loose or torn
	Paper or Hard-fibre	torn or dirty
	edge protection	damaged
	Lamiflex	damaged
	wodden frames	damaged
Packing condition	Outside or inside windings	2 or more windings shift, bent or damaged
		more than 10 mm shift, bent or damaged
	Telescoping, misalignment, width variation (excluding three outer/inner windings)	more than 10mm
	Front side, Edge	damage larger than 30mm or deeper than 2mm
	Pressure points, Outer laps (imprints, dents, scratches) in material for exposed parts	visible with the naked eye
	Oval coil	visible with the naked eye
	Water bearing, rusted, white rust	(presumably) more than outer/inner windings or edge-affected
Contaminated (dust, abrasion caused by transport devices, etc.)	not cleanable	

Notes

Each receiver of the goods has to check the material with this [sorting](#) standard.

The goods are in order if no defects are ascertained or if the condition can be remedied by repair or cleaning or by immediate drying.

If there is any damage detected then this has to be documented on the CMR bill.